UMAS

Unique Most Application and Solutions Pvt. Ltd.

An Industrial Engineering Consulting Firm

2022

Maxi MOST® Program Contents

Mr. Ashok Badve

UMAS PVT. LTD.

01-Jan-22

Contents

INTRODUCTION

UMAS Pvt. Ltd. arranges a 4.5 days Maxi MOST® Training Program.

Length: 4.5 Days (Interactive) Training Program at Client Location/ UMAS Office

OBJECTIVES

The objectives of the Training Program are as follows –

- Apply Predetermined time values to activities from memory or from a data card according to the rules of Maxi MOST® Work Measurement System
- Observe operator activities and write accurate method descriptions using the Work Measurement System
- Analyze work on the basis of moving objects using the MOST® Work Measurement System and Software
- Identify Work Measurement activities in terms of the Maxi sequence models for manual work: Part Handling, Tool Use, Machine Handling, Powered Truck & Powered Crane

EXPECTED BENEFITS TO CLIENT

The Client can expect the following benefits post the training program –

- Upper hand in Measurement time study or other predetermined motion time systems
- Identification of areas where there are opportunities for saving time, money and energy
- Workers working at 100% pace
- A measurement tool that is well accepted by employees, unions and management

PROGRAM SCHEDULE

The UMAS Training Program schedule is as follows –

Day One:

LEMW Concept, Case Studies, Application of MOST, Introduction to MOST, Benefits of MOST, Families
Basic Most Introduction
Basic Most (General Move)
Basic Most (Control Move)
Basic Most (Tool Use)
Basic Most Examples

Day Two:

Maxi Most Introduction, Maxi Most - Action Distance (A)
Maxi Most - Body Motion (B)
Examples of Action Distance and Body Motion
Maxi Most - Part handling General Move and Control Move (A   B   P)
Part handling Examples
Video Solving
Home Work

Day Three:

Part handling (Lab Exercise)
Maxi Most - Tool Use Sequence Model (A   B   T)
Tool Use Examples
Maxi Most - Machine Handling Sequence Model (A   B   M) and Examples
Video Solving
Home Work

Day Four:

Tool Use and Machine Handling (Lab Exercise)
Maxi Most - Power Crane Sequence Model (A   T   K   T   P   T   A)
Maxi Most - Power Truck Sequence Model (A   S   T   L   T   L   A)
Power Crane and Power Truck Examples
Video Solving
Theory and Revision

Day Five:

Exam [100 Marks - 3 hours] [80+ Passing]